Polymer Jet[™] Printhead for High-Temperature Operation

Product Description

The PH-04a Polymer Jet[™] high-temperature, drop-ondemand printhead is designed for dispensing polymers and other materials at elevated temperature. Materials that must be heated above 50°C in order to melt and/or lower the viscosity of the fluid to less than 20cP can be dispensed using the PH-04a Polymer Jet[™] printhead. Adhesives, optical polymers for light guides and lenses, and optically active materials have all been jetted successfully with the PH-04a. Drop volumes ranging from 5 pL to as high as 0.5 nL have been dispensed. The PH-04a uses the same interchangeable high temperature dispensing device, the MJ-SF, as does the PH-05a high temperature printhead with inert gas injection.



Standard Features

- Operation to 240°C.
- 30 mL capacity stainless steel reservoir.
- Separate heaters for reservoir and dispensing device, allowing different operating temperatures.
- Integrated, high-capacity, 10µm stainless steel filter.
- Compatible with Jetlab[®] 4xl, Jetlab[®] 4xl-A, and Jetlab[®] II.

Available Options

- MJ-SF devices available in orifice diameters 10-80µm.
- Filter material and pore size selectable.



Ordering Information

Polymer Jet[™] drop-on-demand PH-04a

printhead. Includes one cartridge (with

filter).

MJ-SF-04-xxx High-temperature device with VCO fluid

fitting, xxx denotes orifice diameter in

microns.

C-02 Spare cartridge, includes filter.

Addition Information

Available at microfab.com

- Drawings with dimensions
- Equipment selection guide
- **Integration Guide**
- Cleaning Guide

Support Equipment

The PH-04a may be combined with the following components and subsystems to create a functional subsystem.

CT-M5-01 JetDrive™ V controller, including command

> set and stand-alone control program. Includes built in strobe delay. Level 02 firmware (complex waveforms) included.

CT-PT-21 Pressure / Thermal Controller with one

manual pneumatic channel and with two **TS-01**

TS-01 temperature controllers.

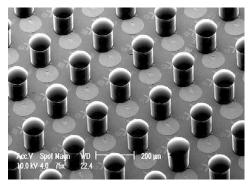
CT-PT-A1 Electronic Pressure Controller and Pressure

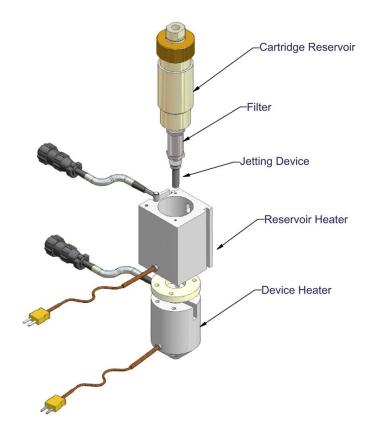
Mode Selector, single channel.

CM-VS-01 Basic Optics System: CCD camera, power

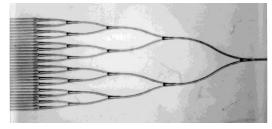
supply, lens, fine focus, mounting block.

Epoxy microlenses, printed using a Polymer Jet™ printhead, on 100µm pedestals, to collimate VCSEL output.





1.74-index optical thermoplastic printed, using a Polymer Jet™ printhead, on glass as 1-32 splitter, 120µm wide branches.





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